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**ANALYTICAL METHOD DEVELOPMENT AND VALIDATION FOR
SIMULTANEOUS ESTIMATION OF METOPROLOL TARTRATE,
AMLODIPINE BESYLATE AND CHLORTHALIDONE IN SYNTHETIC
MIXTURE**

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ABSTRACT

Simple, specific, accurate, precise and reproducible and robust method have been developed and validated for the Simultaneous Estimation of Metoprolol tartrate, Amlodipine besylate and Chlorthalidone in synthetic mixture. The Reverse Phase High Performance Liquid Chromatography, the chromatographic system was equipped with Cosmosil C₁₈ (250 mm × 4.6 mm, 5 μm) and UV detector set at 222 nm, in conjunction with a mobile phase of Phosphate Buffer pH 2.5: ACN: Methanol in the ration of (50:30:20%v/v), at a flow rate of 1.5 mL/min. Retention time was noted to be 1.44, 1.33 and 1.13 for Metoprolol Tartrate, Amlodipine Besylate and Chlorthalidone respectively. The various analytical parameters, including specificity, linearity, LOD, LOQ, precision, accuracy, and robustness, were determined ICH guidelines. The method was linear over the range of 245.53-736.60 μg/ml, 25.06-75.18 μg/ml and 24.81-74.44 μg/ml for Metoprolol Tartrate, Amlodipine Besylate and Chlorthalidone respectively. The % recoveries for Metoprolol Tartrate was noted to be 101.7% - 100.5%, 98.4% - 101.3% for Amlodipine Besylate and 100.7% - 99.8% for Chlorthalidone. The developed RP-HPLC method was found to be specific, accurate, precise, robust for simultaneous estimation of Metoprolol Tartrate, Amlodipine Besylate and Chlorthalidone in synthetic mixture and stable for routine

**Keywords: Metoprolol tartrate, Amlodipine besylate, Chlorthalidone, RP-HPLC method, Method
Development**

INTRODUCTION

A sustained rise in systemic arterial pressure above a certain threshold is referred to as hypertension, a cardiovascular condition that advances over other syndromes with intricately linked etiologies [1]. The millimeter of mercury (mm Hg) is the unit of measurement for blood pressure. A blood pressure reading of 120 over 80 mm Hg is conceivable. The borderline for good blood pressure is 120/80 mm Hg [2]. For the blood to flow throughout its own tissues, the body needs this pressure. Healthy arteries can enlarge to accommodate more blood because they are elastic. This suggests that, despite being higher than usual, the blood pressure is not high enough to be categorized as hypertension [3]. If the diastolic blood pressure is 90 or higher, or the systolic blood pressure is 140 or higher, it is deemed high blood pressure. Blood pressure levels associated with a higher risk of cardiovascular disease are known as hypertension. Treatment is generally acknowledged to be at least taken into consideration above a cut-off of 140/90 mm Hg [4]. This would equate to most wealthy countries having an adult prevalence of hypertension of roughly 20%. Peripheral vascular disease, heart failure, atrial fibrillation, stroke, and renal impairment are all linked to higher risk of hypertension [5].

Metoprolol is a β -blocker that is used to treat angina, hypertension and to lower myocardial infraction mortality [6]. Amlodipine is a calcium channel blocker used to treat hypertension [7]. Chlorthalidone is a diuretic used to treat hypertension or edema caused by heart failure, renal failure, hepatic cirrhosis, estrogen therapy and other conditions [8].

METHOD AND MATERIALS:

Shimadzu HPLC and LC 2010 CHT model LC Solution software was used. Shimadzu UV-1800 double-beam UV-VIS spectrophotometer Instrument was used. Cosmosil C₁₈ (250 mm × 4.6 mm internal diameter × 5 micron particle size). API was obtained as gift sample from TORRENT PHARMACEUTICAL LTD. Acetonitrile, methanol, water, phosphate buffer of HPLC grade from Merck Life Science Pvt. Ltd./Advent Chembio Pvt. Ltd./Thermo Fisher Scientific Pvt. Ltd./Spectrochem Pvt. Ltd.

IDENTIFICATION AND WAVELENGTH SELECTION: Agilent Cary 630 FTIR Spectrometer and Software: MicroLab ExpertFT-IR Instrument was used. Spectra of Metoprolol tartrate, Amlodipine besylate and Chlorthalidone standard was obtained by FT-IR spectrophotometer. FTIR spectra were interpreted and results were co-related with

M.P., UV spectra and solubility to confirm identity of individual drugs. Wavelength was selected from the overlay spectra of above solutions.

SELECTION OF MOBILE PHASE:

Various mobile phases were tried. Trial contains various mobile phases which consisted of Acetonitrile, methanol, water, phosphate buffer in different proportions with various pH and different volumes at flow rate 1 ml/min were tried. Chromatogram in optimized mobile phase is shown in Figure.

Preparation of standard solution:

Buffer Preparation: 6.8 g potassium dihydrogen orthophosphate in 1 L water pH adjusted to 2.5 with orthophosphoric acid.

Mobile phase preparation: Buffer: ACN: methanol 50:18:33 %v/v.

Diluent: Mobile phase.

Preparation of stock solution:

Metoprolol Stock solution (5000 ppm):

About 95 mg of metoprolol succinate working standard (equivalent to 100 mg of metoprolol succinate) was accurately weighed and transferred into 20 ml volumetric flask. To this, 5 ml of diluent was added and dissolved by sonication. The solution was diluted up to the mark with diluent and used as a stock solution.

Amlodipine stock solution (500 ppm):

About 14 mg of amlodipine besylate working

standard (equivalent to 10 mg of amlodipine, molecular weight correction factor 0.721) was accurately weighed and transferred into 20 ml volumetric flask. To this, 10 ml of diluent was added and dissolved by sonication. The solution was diluted up to the mark with diluent and used as a stock solution.

Chlorthalidone stock solution (1250 ppm):

About 25 mg of chlorthalidone working standard was accurately weighed and transferred into 20 ml volumetric flask. To this, 10 ml of diluent was added and dissolved by sonication. The solution was diluted up to the mark with diluent and used as a stock solution.

Mix standard solution (500 ppm

Metoprolol + 50 ppm Amlodipine + 125 ppm Chlorthalidone): Pipette out 1 ml of each stock solution into 10 ml volumetric flask. Make volume up to the mark with diluent to get mixed standard solution.

Sample preparation

Synthetic mixture was prepared as per the references. Then the synthetic mixture equivalent to one tablet was accurately weighed and taken into 100 ml volumetric flask containing 20 ml of diluent. The mixture was sonicated for 15 minute to dissolve the content. Then volume was made up to the mark with diluent with intermittent shaking. The resultant solution was filtered through

Whatman 0.45 μm membrane filter and used concentration was 500 $\mu\text{g/ml}$, 125 $\mu\text{g/ml}$ as a sample solution and the final chlorthalidone and 50 $\mu\text{g/ml}$ amlodipine.

Table 1: Optimized Chromatographic Conditions

| Parameters | Chromatographic Condition |
|----------------------|---|
| Mode of elution | Isocratic |
| Mobile Phase | Phosphate Buffer pH 2.5: ACN: Methanol (50:18:33) |
| Column | Cosmosil C-18 column (250 mm \times 4.6 mm, 5.0 μm) |
| Flow rate | 1.5 ml/min |
| Runtime | 20 min |
| Injection volume | 20 μl |
| Detection wavelength | 222 nm |

Table 2: Structural interpretation of Amlodipine Besylate

| Functional Group | Measured Frequency (cm^{-1}) | Reference Frequency (cm^{-1}) |
|-----------------------|---|--|
| O-H Stretch | 3289.4 | 3300-3000 |
| >C=O Stretch | 1671.7 | 1680 – 1630 |
| C-H Aliphatic Stretch | 2927.8, 2928.0 | 3000-2840 |
| N-H | 1615.3 | 1650-1580 |
| S=O Stretch | 1090.2 | 1160-1120 |
| C-Cl Stretch | 613.1 | 785 – 540 |

Table 3: Structural interpretation of Metoprolol tartrate

| Functional Group | Measured Frequency (cm^{-1}) | Reference Frequency (cm^{-1}) |
|-----------------------|---|--|
| O-H Stretch | 3032.2 | 3300-3000 |
| >C=O Stretch | 1630 | 1680 – 1630 |
| C-H Aliphatic Stretch | 2871.9 | 3000-2840 |
| N-H | 1571.1 | 1650-1580 |
| C-Cl Stretch | 743.6 | 785 – 540 |

Table 4: Structural interpretation of Chlorthalidone

| Functional Group | Measured Frequency (cm^{-1}) | Reference Frequency (cm^{-1}) |
|------------------|---|--|
| O-H Stretch | 3083.9 | 3300-3000 |
| N-H | 1615.3 | 1650-1580 |
| S=O Stretch | 1123.8 | 1160-1120 |
| C-Cl Stretch | 784.5 | 785 – 540 |

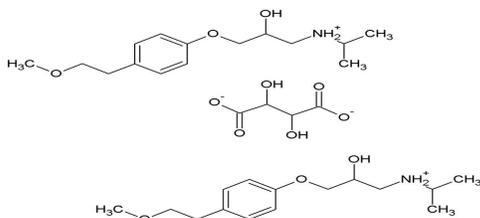


Figure 1: Metoprolol Tartrate

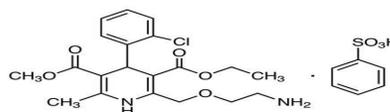


Figure 2: Amlodipine besylate

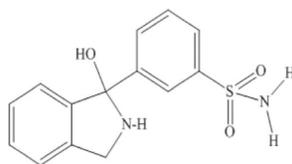


Figure 3: Chlorthalidone

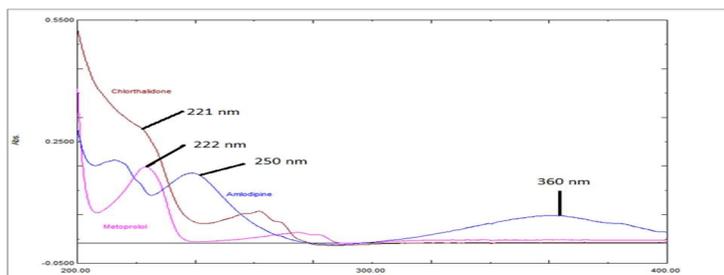


Figure 4: Overlay spectra of Amlodipine, Besylate Metoprolol tartrate, Chlorthalidone

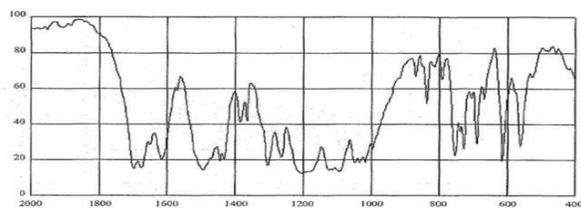


Figure 5: FTIR Spectra of Amlodipine Besylate Reference

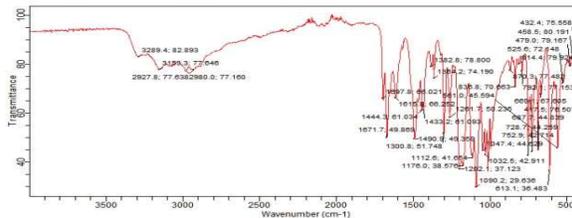


Figure 6: FTIR Spectra of API Sample

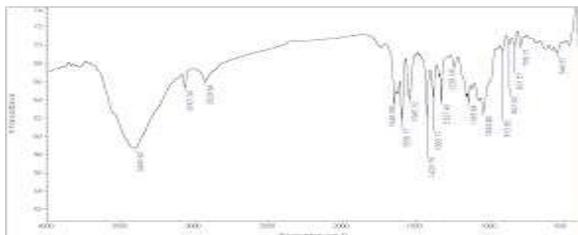


Figure 7: FTIR Spectra of Metoprolol tartrate Reference

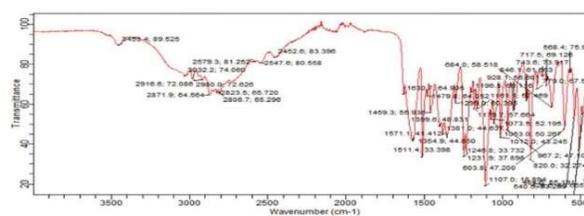


Figure 8: FTIR Spectra of API Sample

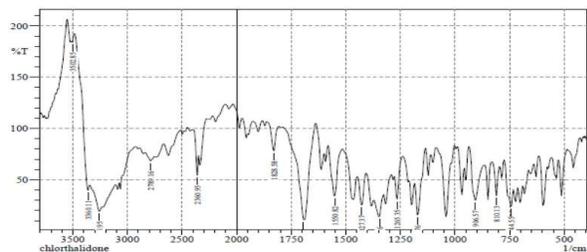


Figure 9: FTIR Spectra of Chlorthalidone References

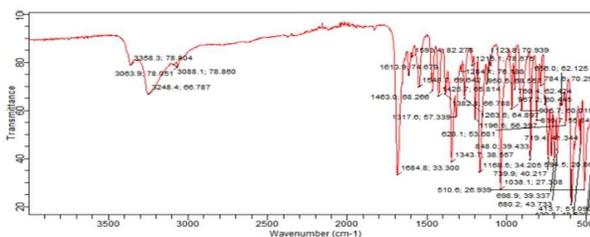


Figure 10: FT-IR Spectra of API Sample

METHOD DEVELOPMENT

Trial 1

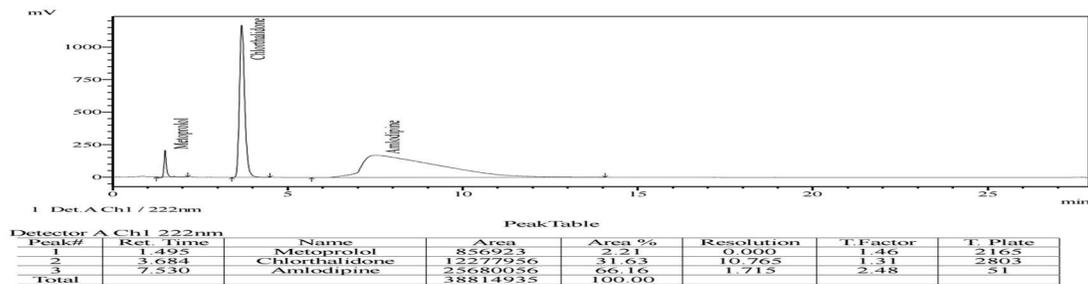


Figure 11: Chromatogram of mixture in Water: Methanol (50:50%v/v)

Trial 2

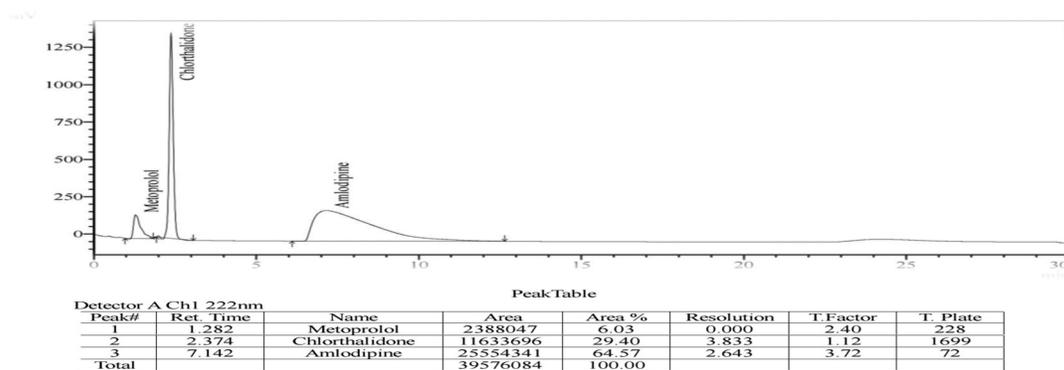


Figure 12: Chromatogram of mixture in Water: ACN (50:50%v/v)

Trial 3

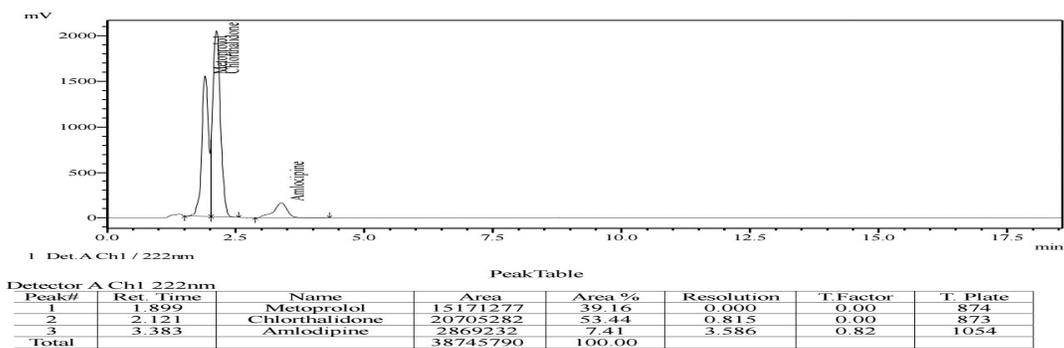


Figure 13: Chromatogram of mixture in Phosphate Buffer pH 3.5: ACN (50:50%v/v)

Trial 4

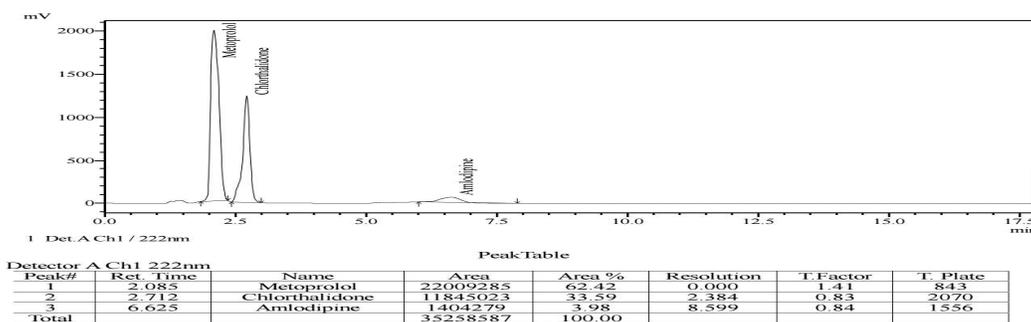
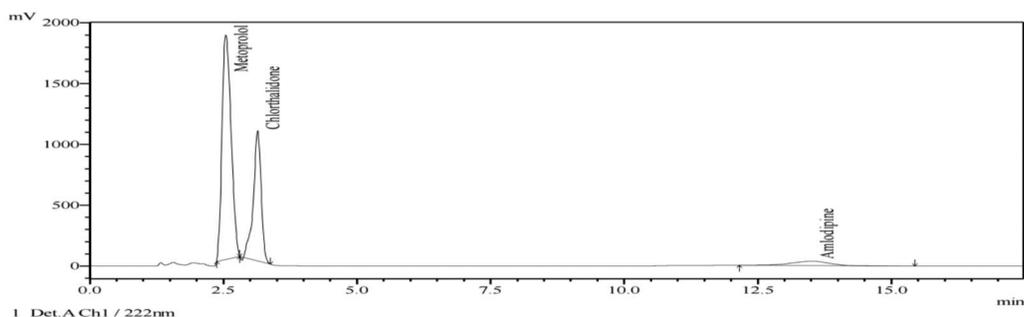


Figure 14: Chromatogram of mixture in Phosphate Buffer pH 3.5: ACN (60:40%v/v)

Trail 5

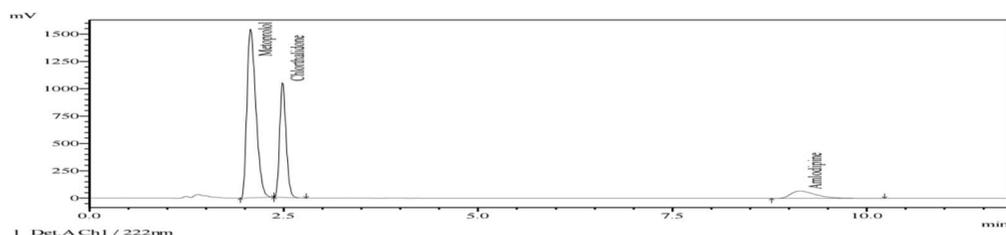


Detector A Ch1 222nm

| Peak# | Ret. Time | Name | Area | Area % | Resolution | T.Factor | T. Plate |
|-------|-----------|----------------|----------|--------|------------|----------|----------|
| 1 | 2.540 | Metoprolol | 21857936 | 63.38 | 0.000 | 1.27 | 990 |
| 2 | 3.136 | Chlorthalidone | 10894712 | 31.59 | 2.041 | 0.84 | 2307 |
| 3 | 13.507 | Amlodipine | 1735371 | 5.03 | 13.146 | 0.84 | 1684 |
| Total | | | 34488018 | 100.00 | | | |

Figure 15: Chromatogram of mixture in Phosphate Buffer pH 3.5:ACN:Methanol (60:30:10%v/v)

Trail 6

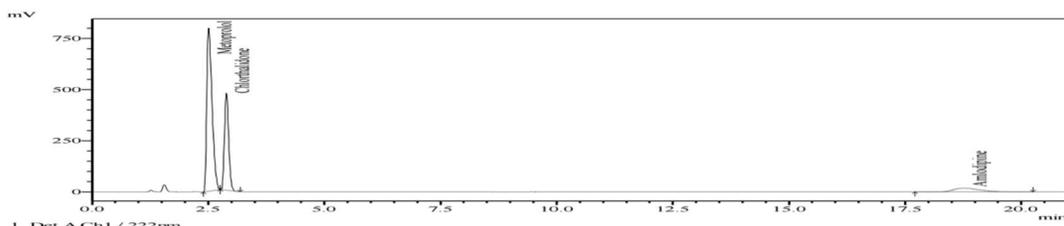


Detector A Ch1 222nm

| Peak# | Ret. Time | Name | Area | Area % | Resolution | T.Factor | T. Plate |
|-------|-----------|----------------|----------|--------|------------|----------|----------|
| 1 | 2.070 | Metoprolol | 12324310 | 62.21 | 0.000 | 1.44 | 1357 |
| 2 | 2.482 | Chlorthalidone | 6049006 | 30.53 | 2.115 | 1.24 | 3616 |
| 3 | 9.136 | Amlodipine | 1437859 | 7.26 | 18.046 | 1.60 | 4077 |
| Total | | | 19811175 | 100.00 | | | |

Figure 16: Chromatogram of mixture in Phosphate Buffer pH 2.5:ACN: Methanol (60:30:10%v/v)

Trail 7

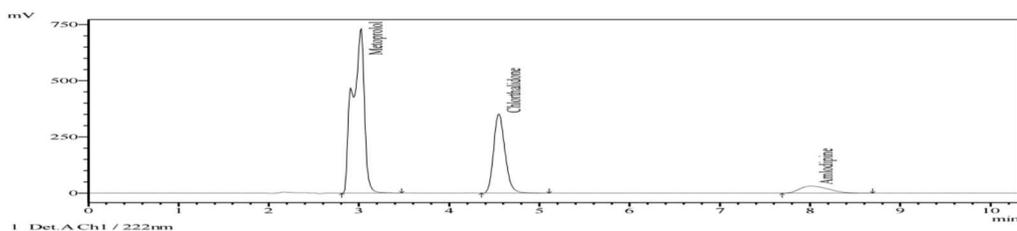


Detector A Ch1 222nm

| Peak# | Ret. Time | Name | Area | Area % | Resolution | T.Factor | T. Plate |
|-------|-----------|----------------|----------|--------|------------|----------|----------|
| 1 | 2.506 | Metoprolol | 6332310 | 63.01 | 0.000 | 1.68 | 2015 |
| 2 | 2.887 | Chlorthalidone | 3006178 | 29.91 | 1.891 | 1.22 | 4121 |
| 3 | 18.760 | Amlodipine | 711068 | 7.08 | 26.157 | 1.43 | 5270 |
| Total | | | 10049556 | 100.00 | | | |

Figure 17: Chromatogram of mixture in Phosphate Buffer pH 2.5:ACN:Methanol (60:20:20%v/v)

Trail 8



Detector A Ch1 222nm

| Peak# | Ret. Time | Name | Area | Area % | Resolution | T.Factor | T. Plate |
|-------|-----------|----------------|----------|--------|------------|----------|----------|
| 1 | 3.016 | Metoprolol | 6650269 | 63.73 | 0.000 | 0.82 | 3016 |
| 2 | 4.545 | Chlorthalidone | 3092195 | 29.60 | 6.672 | 1.24 | 5799 |
| 3 | 8.006 | Amlodipine | 696419 | 6.67 | 8.361 | 1.40 | 2956 |
| Total | | | 10444883 | 100.00 | | | |

Figure 18: Chromatogram of mixture in Phosphate Buffer pH 2.5:ACN:Methanol (50:50%v/v)

Trail 9

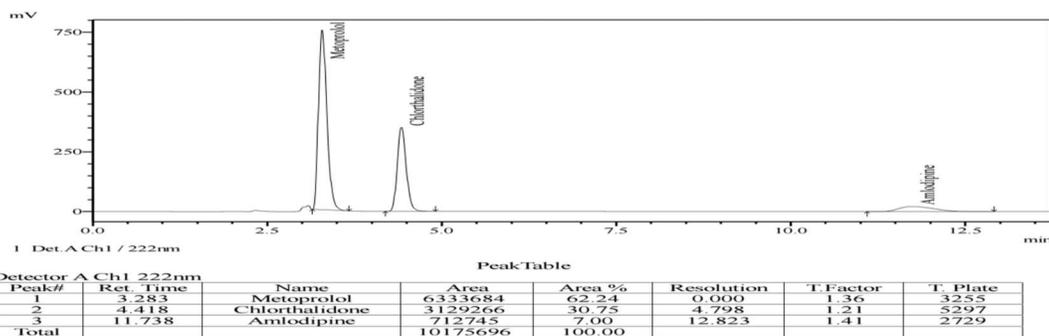


Figure 19: Chromatogram of mixture in Phosphate Buffer pH 2.5:ACN:Methanol (50:30:20%v/v)

Trail 10 Final

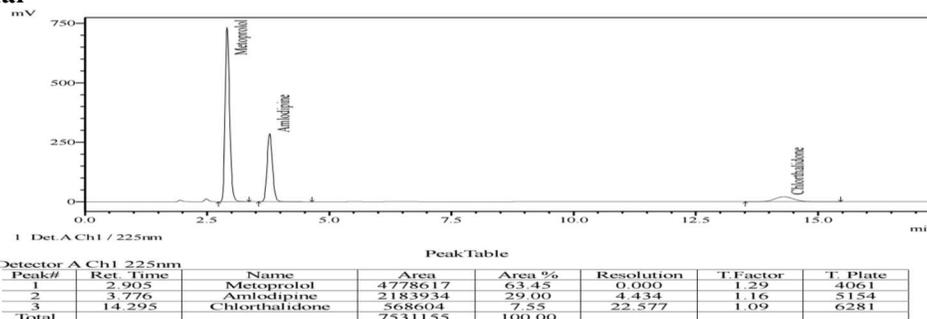


Figure 20: Chromatogram of mixture in Phosphate Buffer pH 2.5:ACN:Methanol (50:30:20%v/v)

Comments: Peaks are well separated with resolution between metoprolol and chlorthalidone is more than 2. Tailing factor less than 2 and theoretical plate counts is more than 2000. Trial was finalized.

Table 5: Selection of Mobile Phase

| Sr. no | Mobile phase composition | Inference |
|--------|--|--|
| 1 | Water: Methanol (50:50%v/v) | Poor peak (Trial rejected) |
| 2 | Water: ACN (50:50%v/v) | Poor peak (Trial rejected) |
| 3 | Phosphate Buffer pH 3.5: ACN (50:50%v/v) | Two peak merged |
| 4 | Phosphate Buffer pH 3.5: ACN (60:40%v/v) | One poor peak (Trial rejected) |
| 5 | Phosphate Buffer pH 3.5: ACN : Methanol (60:30:10%v/v) | Improve resolution between two peaks |
| 6 | Phosphate Buffer pH 2.5: ACN : Methanol (60:30:10%v/v) | Poor resolution between two peaks (trail rejected) |
| 7 | Phosphate Buffer pH 2.5: ACN : Methanol (60:20:20%v/v) | One peak elutes very late (Trial rejected) |
| 8 | Phosphate Buffer pH 2.5: ACN: Methanol (50:50%v/v) | One peak split (Trial rejected) |
| 9 | Phosphate Buffer pH 2.5: ACN: Methanol (50:30:20%v/v) | Only one peak response (Trail rejected) |
| 10 | Phosphate Buffer pH 2.5: ACN: Methanol (50:30:20%v/v) | Peak Properly separated |

Linearity and Range

Table 6: Linearity data for Metoprolol tartrate

| Sr. No. | Concentration (ppm) | Area |
|-----------------|---------------------|------------|
| 1 | 245.53 | 2223546 |
| 2 | 368.30 | 3384595 |
| 3 | 491.07 | 4352586 |
| 4 | 613.83 | 5310391 |
| 5 | 736.60 | 6309482 |
| Correlation (R) | | 0.99933 |
| R ² | | 0.99866 |
| Y-Intercept | | 277052.80 |
| Slope | | 8225.08276 |

Table 7: Linearity data for Amlodipine besylate

| Sr. No. | Concentration (ppm) | Area |
|-----------------|---------------------|-------------|
| 1 | 25.06 | 259496 |
| 2 | 37.59 | 400218 |
| 3 | 50.12 | 526997 |
| 4 | 62.65 | 645433 |
| 5 | 75.18 | 764191 |
| Correlation (R) | | 0.99932 |
| R ² | | 0.99864 |
| Y-Intercept | | 17425.00 |
| Slope | | 10012.56166 |

Table 8: Linearity data for Chlorthalidone

| Sr. No. | Concentration (ppm) | Area |
|-----------------|---------------------|-------------|
| 1 | 24.81 | 1030408 |
| 2 | 37.22 | 1558635 |
| 3 | 49.63 | 2054309 |
| 4 | 62.04 | 2518473 |
| 5 | 74.44 | 3070475 |
| Correlation (R) | | 0.99967 |
| R ² | | 0.99934 |
| Y-Intercept | | 30471.20 |
| Slope | | 40621.08890 |

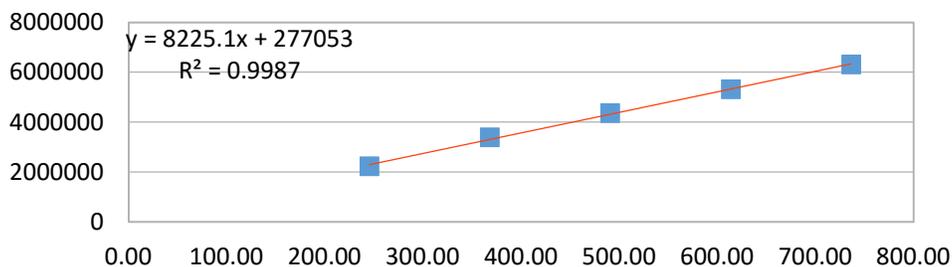


Figure 21: Calibration curve of Metoprolol Tartrate

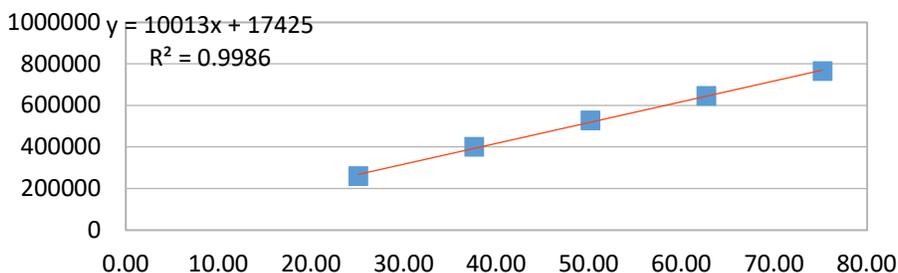


Figure 22: Calibration curve of Amlodipine Besylate

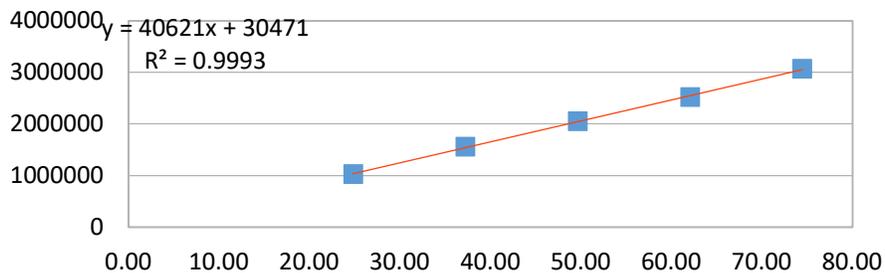


Figure 23: Calibration curve of Chlorthalidone

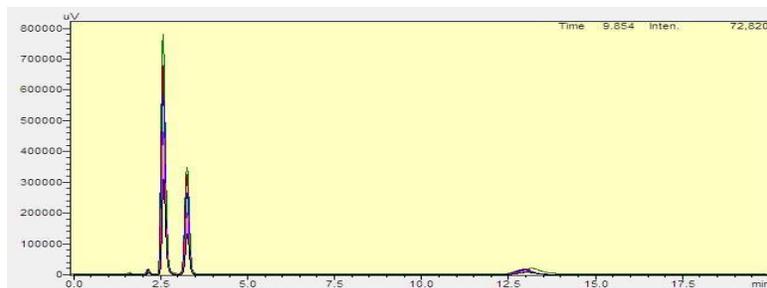


Figure 24: Overly Chromatogram of different concentration of mixtures of Metoprolol tartrate, Amlodipine Besylate and Chlorthalidone

Specificity

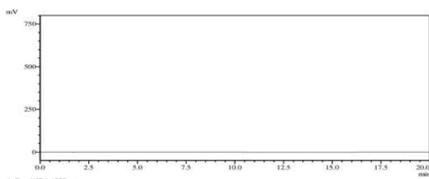


Figure 25: Chromatogram of Diluent for specificity

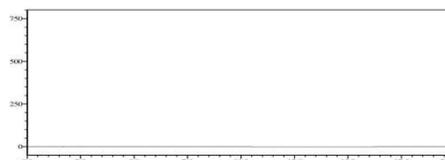


Figure 26: Chromatogram of Placebo

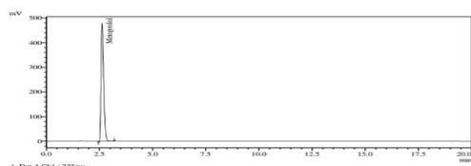


Figure 27: Chromatogram of Metoprolol tartrate specificity

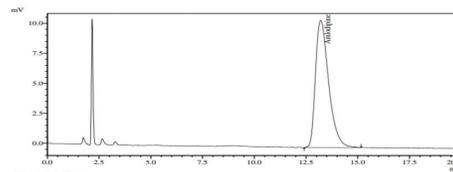


Figure 28: Chromatogram of Amlodipine Besylate

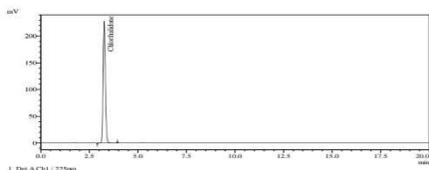


Figure 29: Chromatogram of Chlorthalidone specificity

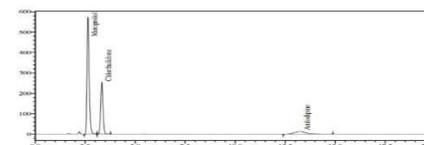


Figure 30: Chromatogram of Sample specificity

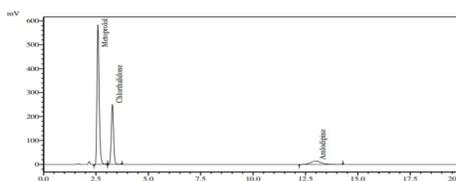


Figure 31: Chromatogram of Standard specificity

Table 12: System Suitability Study Data

| Sr. No. | Area of Metoprolol Tartrate | Area of Amlodipine Besylate | Area of Chlorthalidone |
|--------------------|-----------------------------|-----------------------------|------------------------|
| 1 | 4375433 | 507136 | 1976425 |
| 2 | 4360936 | 507085 | 1984681 |
| 3 | 4340303 | 503622 | 1970746 |
| 4 | 4346328 | 507094 | 1975269 |
| 5 | 4337799 | 503172 | 1975785 |
| Mean | 4352160 | 505622 | 1976581 |
| SD | 15807.35 | 2037.26 | 5050.65 |
| %RSD | 0.4 | 0.4 | 0.3 |
| Retention Time | 1.44 | 1.33 | 1.13 |
| Theoretical Plates | 2899 | 3685 | 4347 |
| Tailing Factor | 2.74 | 13.447 | 3.491 |

Table 13: Accuracy Data for Metoprolol Tartrate

| Conc. Level | Set No. | Amount Added (mg) | Amount Recovered (mg) | % Recovery | Mean % Recovery | SD | % RSD |
|-------------|---------|-------------------|-----------------------|------------|-----------------|------|-------|
| 50% | 1 | 0.48 | 0.48 | 101.6 | 101.7 | 0.17 | 0.2 |
| | 2 | 0.48 | 0.48 | 101.6 | | | |
| | 3 | 0.48 | 0.49 | 101.9 | | | |
| 100% | 1 | 0.95 | 0.94 | 98.5 | 99.0 | 0.80 | 0.8 |
| | 2 | 0.95 | 0.94 | 98.5 | | | |
| | 3 | 0.95 | 0.95 | 99.9 | | | |
| 150% | 1 | 1.43 | 1.43 | 100.3 | 100.5 | 1.21 | 1.2 |
| | 2 | 1.43 | 1.46 | 101.8 | | | |
| | 3 | 1.43 | 1.42 | 99.4 | | | |

Table 14: Accuracy Data for Amlodipine Besylate

| Conc. Level | Set No. | Amount Added (mg) | Amount Recovered (mg) | % Recovery | Mean % Recovery | SD | % RSD |
|-------------|---------|-------------------|-----------------------|------------|-----------------|------|-------|
| 50% | 1 | 0.35 | 0.35 | 98.3 | 98.4 | 0.23 | 0.2 |
| | 2 | 0.35 | 0.35 | 98.7 | | | |
| | 3 | 0.35 | 0.35 | 98.3 | | | |
| 100% | 1 | 0.71 | 0.70 | 99.8 | 100.4 | 0.65 | 0.6 |
| | 2 | 0.71 | 0.71 | 100.4 | | | |
| | 3 | 0.71 | 0.71 | 101.1 | | | |
| 150% | 1 | 1.06 | 1.07 | 101.2 | 101.3 | 0.23 | 0.2 |
| | 2 | 1.06 | 1.07 | 101.6 | | | |
| | 3 | 1.06 | 1.07 | 101.2 | | | |

Table 15: Accuracy Data for Chlorthalidone

| Conc. Level | Set No. | Amount Added (mg) | Amount Recovered (mg) | % Recovery | Mean % Recovery | SD | % RSD |
|-------------|---------|-------------------|-----------------------|------------|-----------------|------|-------|
| 50% | 1 | 0.23 | 0.23 | 100.5 | 100.7 | 0.20 | 0.2 |
| | 2 | 0.23 | 0.23 | 100.9 | | | |
| | 3 | 0.23 | 0.23 | 100.6 | | | |
| 100% | 1 | 0.46 | 0.46 | 99.7 | 100.1 | 0.69 | 0.7 |
| | 2 | 0.46 | 0.46 | 99.7 | | | |
| | 3 | 0.46 | 0.46 | 100.9 | | | |
| 150% | 1 | 0.69 | 0.69 | 100.1 | 99.8 | 0.46 | 0.5 |
| | 2 | 0.69 | 0.69 | 100.1 | | | |
| | 3 | 0.69 | 0.68 | 99.3 | | | |

Table 16: Repeatability data for Metoprolol Tartrate, Amlodipine Besylate and Chlorthalidone

| Metoprolol Tartrate | | Amlodipine Besylate | | Chlorthalidone | |
|----------------------------|------------|----------------------------|------------|----------------------------|------------|
| Conc. ($\mu\text{g/ml}$) | Area (n=6) | Conc. ($\mu\text{g/ml}$) | Area (n=6) | Conc. ($\mu\text{g/ml}$) | Area (n=6) |
| 100% | 4427421 | 100% | 531355 | 100% | 2095831 |
| | 4374235 | | 531327 | | 2070593 |
| | 4416060 | | 532295 | | 2088539 |
| | 4371102 | | 531068 | | 2066720 |
| | 4348813 | | 528795 | | 2051516 |
| | 4438439 | | 534021 | | 2090609 |
| Mean | 4396012 | Mean | 531477 | Mean | 2077301 |
| SD | 36085.97 | SD | 1705.21 | SD | 17138.12 |
| % RSD | 0.8 | % RSD | 0.3 | % RSD | 0.8 |

Table 17: Intermediate Precision for Metoprolol Tartrate

| Conc. (µg/ml) | Area (n=3) | Mean | SD | % RSD |
|---------------|------------|---------|----------|-------|
| 50% | 2216602 | 2229970 | 24055.08 | 1.0 |
| | 2257740 | | | |
| | 2215568 | | | |
| 100% | 4339019 | 4380424 | 39489.62 | 0.9 |
| | 4417669 | | | |
| | 4384583 | | | |
| 150% | 6829354 | 6771135 | 54336.95 | 0.8 |
| | 6762283 | | | |
| | 6721767 | | | |

Table 18: Intermediate Precision data for Amlodipine Besylate

| Conc. (µg/ml) | Area (n=3) | Mean | SD | % RSD |
|---------------|------------|--------|---------|-------|
| 50% | 260148 | 260998 | 924.38 | 0.3 |
| | 261982 | | | |
| | 260863 | | | |
| 100% | 525538 | 530990 | 5460.52 | 1.0 |
| | 536459 | | | |
| | 530972 | | | |
| 150% | 802710 | 802063 | 5740.38 | 0.7 |
| | 796027 | | | |
| | 807453 | | | |

Table 19: Intermediate Precision data for Chlorthalidone

| Conc. (µg/ml) | Area (n=3) | Mean | SD | % RSD |
|---------------|------------|---------|----------|-------|
| 50% | 1027653 | 1031808 | 7535.18 | 0.7 |
| | 1040506 | | | |
| | 1027265 | | | |
| 100% | 2050153 | 2069944 | 18917.36 | 0.9 |
| | 2087846 | | | |
| | 2071833 | | | |
| 150% | 3189650 | 3159340 | 27567.41 | 0.8 |
| | 3152609 | | | |
| | 3135762 | | | |

Table 20: Limit of Detection data for Metoprolol Tartrate, Amlodipine Besylate and Chlorthalidone

| Metoprolol Tartrate | Amlodipine Besylate | Chlorthalidone |
|--|--|--|
| LOD = $3.3 * \sigma/S$ = 3.3×6042.5712 8225.08 = 2.424 µg/ml | LOD = $3.3 * \sigma/S$ = 3.3×5310.259 10012.56 = 1.750 µg/ml | LOD = $3.3 * \sigma/S$ = 3.3×23775.77 40621.08 = 1.931 µg/ml |

Table 21: Limit of Quantitation data for Metoprolol Tartrate, Amlodipine Besylate and Chlorthalidone

| Metoprolol Tartrate | Amlodipine Besylate | Chlorthalidone |
|--|--|--|
| LOQ = $10 * \sigma/S$ = 10×6042.5712 8225.08 = 7.347 µg/ml | LOQ = $10 * \sigma/S$ = 10×5310.259 10012.56 = 5.304 µg/ml | LOQ = $10 * \sigma/S$ = 10×23775.77 40621.08 = 5.853 µg/ml |

Table 22: Robustness Data of Metoprolol Tartrate

| Sr. No. | Area at Temp. -5°C | Area at Temp. +5°C | Area at Flow Rate -10% | Area at Flow Rate +10% | Area at Organic Phase -2% | Area at Organic Phase +2% |
|--------------------|--------------------|--------------------|------------------------|------------------------|---------------------------|---------------------------|
| 1 | 4208953 | 4206014 | 4663966 | 3980834 | 4469023 | 3688364 |
| 2 | 4225319 | 4212728 | 4667582 | 3984816 | 4474126 | 3691786 |
| 3 | 4220973 | 4208812 | 4669559 | 3994641 | 4468140 | 3692613 |
| Mean | 4218415 | 4209185 | 4667036 | 3986764 | 4470430 | 3690921 |
| SD | 8477.55 | 3372.47 | 2836.24 | 7106.57 | 3231.42 | 2252.70 |
| % RSD | 0.2 | 0.1 | 0.1 | 0.2 | 0.1 | 0.1 |
| Theoretical Plates | 3070 | 3173 | 3164 | 3012 | 3108 | 3074 |
| Tailing Factor | 1.45 | 1.46 | 1.43 | 1.41 | 1.45 | 1.48 |
| Retention Time | 2.66 | 2.55 | 2.85 | 2.485 | 2.59 | 2.55 |

Table 23: Robustness Data of Amlodipine Besylate

| Sr. No. | Area at Temp. -5°C | Area at Temp. +5°C | Area at Flow Rate -10% | Area at Flow Rate +10% | Area at Organic Phase -2% | Area at Organic Phase +2% |
|--------------------|--------------------|--------------------|------------------------|------------------------|---------------------------|---------------------------|
| 1 | 4208953 | 4206014 | 4663966 | 3980834 | 4469023 | 3688364 |
| 2 | 4225319 | 4212728 | 4667582 | 3984816 | 4474126 | 3691786 |
| 3 | 4220973 | 4208812 | 4669559 | 3994641 | 4468140 | 3692613 |
| Mean | 4218415 | 4209185 | 4667036 | 3986764 | 4470430 | 3690921 |
| SD | 1281.86 | 544.45 | 625.32 | 970.77 | 903.32 | 2682.34 |
| % RSD | 0.2 | 0.1 | 0.1 | 0.2 | 0.1 | 0.1 |
| Theoretical Plates | 3070 | 3173 | 3164 | 3012 | 3108 | 3074 |
| Tailing Factor | 1.45 | 1.46 | 1.43 | 1.41 | 1.45 | 1.48 |
| Retention Time | 15.128 | 12.502 | 14.546 | 12.005 | 13.651 | 13.128 |

Table 24: Robustness Data of Chlorthalidone

| Sr. No. | Area at Temp. -5°C | Area at Temp. +5°C | Area at Flow Rate -10% | Area at Flow Rate +10% | Area at Organic Phase -2% | Area at Organic Phase +2% |
|--------------------|--------------------|--------------------|------------------------|------------------------|---------------------------|---------------------------|
| 1 | 1912757 | 1914372 | 2118694 | 1800154 | 2130930 | 1809849 |
| 2 | 1919644 | 1917657 | 2121240 | 1804285 | 2135094 | 1813812 |
| 3 | 1918577 | 1915834 | 2121882 | 1805020 | 2131400 | 1814333 |
| Mean | 1916993 | 1915954 | 2120605 | 1803153 | 2132475 | 1812665 |
| SD | 3706.78 | 1645.80 | 1686.10 | 2623.08 | 2280.54 | 2452.31 |
| % RSD | 0.2 | 0.1 | 0.1 | 0.1 | 0.1 | 0.1 |
| Theoretical Plates | 4021 | 4205 | 4868 | 4176 | 4083 | 4050 |
| Tailing Factor | 1.20 | 1.22 | 1.20 | 1.20 | 1.21 | 1.22 |
| Retention Time | 3.42 | 3.15 | 3.583 | 3.08 | 3.28 | 3.19 |

Table 25: Assay of Metoprolol Tartrate

| Sr. No. (n=3) | Area of Sample | % Assay | Mean % Assay | SD | % RSD |
|---------------|----------------|---------|--------------|----------|-------|
| 1 | 2216602 | 100.1 | 100.7 | 24055.08 | 1.1 |
| 2 | 2257740 | 102.0 | | | |
| 3 | 2215568 | 100.1 | | | |

Table 26: Assay of Amlodipine Besylate

| Sr. No. (n=3) | Area of Sample | % Assay | Mean % Assay | SD | % RSD |
|---------------|----------------|---------|--------------|--------|-------|
| 1 | 260148 | 98.6 | 98.9 | 924.38 | 0.3 |
| 2 | 261982 | 99.2 | | | |
| 3 | 260863 | 98.8 | | | |

Table 27: Assay of Chlorthalidone

| Sr. No. (n=3) | Area of Sample | % Assay | Mean % Assay | SD | % RSD |
|---------------|----------------|---------|--------------|---------|-------|
| 1 | 1027653 | 103.2 | 103.6 | 7535.18 | 0.7 |
| 2 | 1040506 | 104.4 | | | |
| 3 | 1027265 | 103.1 | | | |

Table 25: Summary of Validation Parameters of Metoprolol Tartrate, Amlodipine Besylate and Chlorthalidone

| Parameter | | Metoprolol Tartrate | Amlodipine Besylate | Chlorthalidone |
|--|----------------------------------|---|---------------------|----------------|
| Specificity | | Specific | | |
| Linearity and Range | | 245.53-736.60 | 25.06-75.18 | 24.81-74.44 |
| Correlation Co-efficient (R ²) | | 0.99866 | 0.99864 | 0.99934 |
| Precision (%RSD) | Method Precision (Repeatability) | 0.8 | 0.3 | 0.8 |
| | Intermediate Precision | 1.0-0.8 | 0.3-0.7 | 0.7-0.8 |
| Accuracy (%) Recovery) | 50% | 101.7 | 98.4 | 100.7 |
| | 100% | 99.0 | 100.4 | 100.1 |
| | 150% | 100.5 | 101.3 | 99.8 |
| Limit of Detection (LOD) | | 2.424 µg/ml | 1.750 µg/ml | 1.931 µg/ml |
| Limit of Quantitation (LOQ) | | 7.347 µg/ml | 5.304 µg/ml | 5.853 µg/ml |
| Robustness | | The system suitability parameters were found well within the acceptance criteria as per system suitability. | | |
| % Assay | | 100.7% | 98.9% | 103.6% |

CONCLUSION:

Initial identification tests for the received APIs of Metoprolol Succinate, Telmisartan, and Amlodipine Besylate were successful in confirming their identities. Metoprolol Tartrate, Amlodipine Besylate and Chlorthalidone were simultaneously estimated using a novel RP-HPLC approach. With a stationary phase of column Cosmosil C₁₈ (250 mm × 4.6 mm internal diameter × 5 micron particle size). Mobile phase of Phosphate Buffer pH 2.5: ACN: Methanol in the ratio of (50:30:20%v/v), at a flow rate of 1.5 mL/min. Temperature was fixed at 25°C,

and the detection wavelength was held constant at 222 nm. Retention times for Metoprolol Tartrate, Amlodipine Besylate and Chlorthalidone were found to be 1.44, 1.33 and 1.13 respectively. The Proposed method can be utilized for the routine analysis of Metoprolol Tartrate, Amlodipine Besylate and Chlorthalidone. Linearity range of 245.53-736.60, 25.06-75.18, and 24.81-74.44 µg/ml. The proposed technique is new, simple, precise, linear, sensitive, robust, and accurate for simultaneous estimation of Metoprolol Succinate, Telmisartan, and Amlodipine Besylate in Synthetic Mixture,

according to the results of the experiment. For routine analysis, this approach was more stable and cost-effective.

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