



**International Journal of Biology, Pharmacy  
and Allied Sciences (IJBPAS)**

*'A Bridge Between Laboratory and Reader'*

[www.jbpas.com](http://www.jbpas.com)

## A REVIEW ON BIOEMULSIFIERS

KODALKAR D<sup>\*1,3</sup>, KULKARNI A<sup>2</sup> AND SHRIVASTAV B<sup>1</sup>

1: Jaipur National University, Jaipur, Rajasthan, India

2: Gourishankar Institute of Pharmaceutical Education and Research, Limb, Satara, M.S., India

3: Mandesh Institute of Pharmaceutical Science and Research Center, Mhaswad, Tal. Man, Dist.

Satara, M.S., India

**\*Corresponding Author: Dada Kodalkar: E Mail: [dadakodalkar.94@gmail.com](mailto:dadakodalkar.94@gmail.com)**

Received 24<sup>th</sup> May 2021; Revised 16<sup>th</sup> June 2021; Accepted 18<sup>th</sup> July 2021; Available online 1<sup>st</sup> April 2022

<https://doi.org/10.31032/IJBPAS/2022/11.4.6006>

### ABSTRACT

Bioemulsifiers are amphipathic polymers while biosurfactants are surface dynamic synthetic compounds created by enormous number of microbes, yeast and growths. An emulsifier acts by lessening the speed of compound responses, and improving its strength. Bioemulsifiers are known as surface dynamic biomolecule materials, because of their one of a kind highlights over synthetic surfactants, like non-harmfulness, biodegradability, frothing, biocompatibility, productivity at low focuses, high selectivity in various pH, temperatures and salinities. Bioemulsifiers because of the wide assortment of maker microorganisms and additionally their synthetic creations and utilitarian properties can be firmly affected by ecological conditions.

**Keywords: Bioemulsifiers; emulsifier; Surfactant, Microbes**

### INTRODUCTION

Bioemulsifiers are amphipathic polymers while biosurfactants are surface dynamic synthetics delivered by huge number of microbes, yeast and parasites. Because of their special designs, physicochemical properties, rheological properties, surface

dynamic and synthetic synthesis bioemulsifiers discover appropriateness in various fields [1-2]. Bioemulsifiers are generally utilized in food industry, horticulture industry, drugs industry, petro science, paper and mash industry. The

advancement of this line of exploration is critical mostly because of the current concern with respect to the insurances of the climate which is getting enhanced for quite a while that is coming about into regular disasters that eventually results into disintegration of human wellbeing and the ecological elements that is producing antagonistic impacts. They are known to expand bioavailability of carbon source [3]. Most of the bioemulsifier delivered by the microorganisms are considered to be the auxiliary metabolites yet some may assume a crucial part in the endurance of the microorganisms either by working with supplement transport, organism have connection or it may go about as biocide specialists. Bioemulsifier are high atomic weight polymeric, amphiphilic surface dynamic particles, for example, Biodispersan, Liposan, Alsan, Mannoprotein and so on that are associated with the balancing out oil in water by shaping stable emulsion or the emulsion of the two immiscible fluids might be framed by restricting water insoluble substrates together [4-5]. This property is especially regular among microorganisms that corrupt water dissolvable hydrophobic mixtures like petrol. Bioemulsifiers are applied in moderately low focus and are practically compelling at outrageous pH and temperature or other limit

natural condition. The part of this atoms incorporates expanding the surface region and bioavailability of the hydrophobic water insoluble substrates, weighty metals restricting, bacterial pathogenesis, majority detecting and biofilm productions [5-6].

As per their substance structure, bioemulsifiers might be ordered into the accompanying primary groups [7-10].

1. The glycolipids, in which carbs, for example, sophorose, trehalose or rhamnose are connected to a long-chain aliphatic corrosive or lipopeptide. For instance, the rhamnolipids incorporated by *P. aeruginosa* comprise of a couple of sugar moieties joined to a couple caprylic corrosive moieties by means of a glycosidic linkage.

2. Amino-corrosive containing bioemulsifiers like surfactin created by *Bacillus subtilis* made out of seven amino-corrosive ring structure coupled to one atom of 3-hydroxy-13-methyl tetradecanoic corrosive.

3. Polysaccharide–lipid buildings. For instance, the emulsan blended by *Acinetobacter calcoaceticus* RAG-1 is an extracellular heteropolysaccharide polyanionic complex.

4. Protein-like substances, for example, liposan created by *Candida lipolytica* made out of protein and carbohydrates [7-9].

Bioemulsifiers are known as surface dynamic biomolecule materials, because of their interesting highlights over substance surfactants, like non-harmfulness, biodegradability, frothing, biocompatibility, effectiveness at low fixations, high selectivity in various pH, temperatures and salinities. Bioemulsifiers are known as surface dynamic biomolecule materials, because of their extraordinary highlights over synthetic surfactants, like non-poisonousness, biodegradability, frothing, biocompatibility, proficiency at low focuses, high selectivity in various pH, temperatures and salinities [7].

1) Starch response

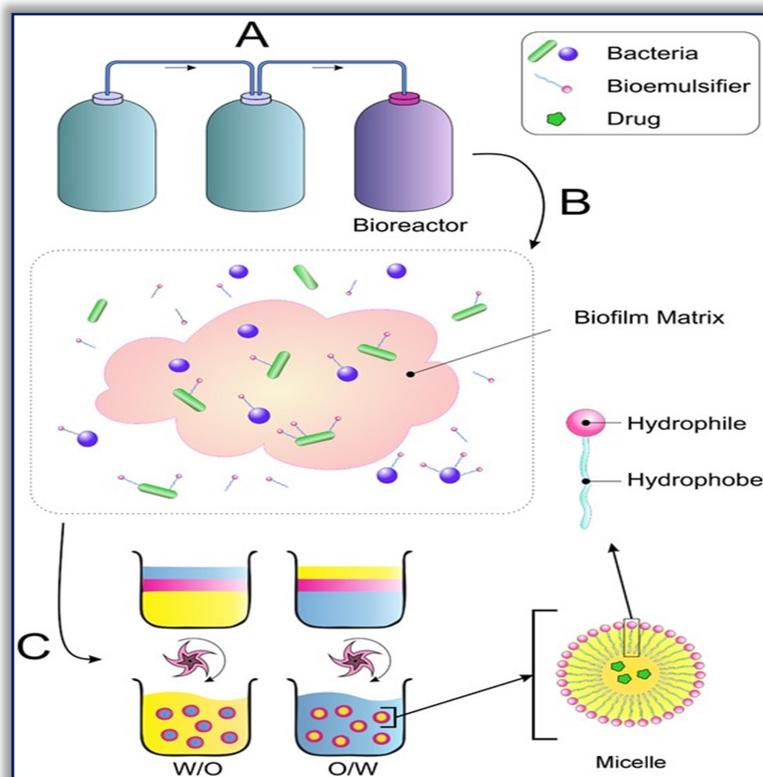
2) Generating cooperations with proteins

3) Adhesion adjustment

4) Creating froth

5) Tissue adjustment

Some of these bioemulsifiers have been authorized by the International Organization for Animal Health, including WHO; however the greater part of these mixtures have been concentrated from a dietary perspective. Countless biomolecules are likewise utilized in the oil, food, medication and synthetic ventures. The schematic and component of activity of significant emulsifiers delivered by microorganisms utilizing biotechnological measures are introduced in **Figure 1**.



**Figure 1:** The schematic and component of activity of bioemulsifiers in emulsion frameworks. A: The development, planning, cleansing and disengagement of microorganisms creating bioemulsifiers. B: Bioemulsifiers delivered by microorganisms. C: Emulsion creation, adding bioemulsifiers to emulsion frameworks and evaluating their stability [9]

---

---

## Bioemulsifiers from bacteria [9-15]

### Lauryl fructose

This bioemulsifier is created by the lipase catalyst got from *Pseudomonas* spp. in a culture media containing dry pyridine. This bioemulsifier has emulsification properties for an assortment of hydrocarbons, palatable oils, and oil based oils like margarine and shortening.

### Alasan

Alasan is a biomolecular bacterium delivered by the *Acinetobacter* microbes. The sub-atomic organization of this complex bioemulsifier comprises of polysaccharides and proteins with high sub-atomic weight (100,000 - 230,000 Daltons). On the off chance that the protein divide is harmed and processed utilizing proteolytic catalysts, the bioemulsifier polymer transforms into a thick polysaccharide and loses its emulsifying properties. Alcohols balance out a wide scope of oil-in-water (O/W) emulsions, for example, n-alkanes, basic mixtures, fluid paraffin, soybean oil, coconut oil and crude oils.

### Emulsan

Emulsan is an extracellular poly-anionic bioemulsifier delivered by *Acinetobacter calcoaceticus* RAG 1 microorganisms. Truth be told, emulsan is a lipoheteropolysaccharide polymer containing D-

galactose-amine delivered during the fixed stage. This bioemulsifier is a poly-anionic and amphiphilic compound which can settle the hydrocarbon emulsion in water by making a meager layer between the hydrocarbon drops and water.

### Cyanobacteria

An assortment of cyanobacteria (Genus phormidium, ATCC 39161) (Oscillatoriales) bacterium produce bioemulsifiers that can be utilized for delivering hydrocarbon and oil emulsions in a liquid climate like water. This bacterium is gotten from utilizing exact partition strategies from riverside water, which subseequently develop on an appropriate culture medium under great conditions and produce an extracellular bioemulsifier sphincter.

### *Pseudomonas cepacia* microscopic organisms

This bioemulsifier which as far as atomic attributes, is considered as a combination of glycolic corrosive, is delivered after *Pseudomonas cepacia* microscopic organisms development and spread on sunflower oil medium. The creation of this bioemulsifier is completed by *Pseudomonas cepacia* microscopic organisms by adding 1.7 % of sunflower oil per liter of culture medium when oxygen and nitrogen levels are controlled. This bioemulsifier is utilized as a

characteristic wellspring of breaking down specialists utilized for decaying and killing polychlorinated biphenyls, particularly polychlorinated biphenyls.

#### ***Bacillus stearothermophilus***

During development, *Bacillus stearothermophilus* VR-8 delivers an extracellular bioemulsifier on a medium containing 4% unrefined petroleum. The ideal temperature for delivering this bioemulsifier is 50 °C, which at this temperature, 0.6 gr/L bioemulsifier is created. This emulsifier is cleansed by (CH<sub>3</sub>)<sub>2</sub>CO and dialysis and contains, protein, starch and fat.

#### ***Sphingomonas microbes***

Presence of polycyclic fragrant hydrocarbons (PAH) in water assets because of their low dissolvability, is fairly dangerous.

#### **Bioemulsifiers from yeast and fungi [9-15]**

##### **Mannoprotein**

Mannoprotein bioemulsifier is a glycoprotein with a sub-atomic load of around 14,000 to 15,800 Dalton. Inside the cell mass of *Saccharomyces spp.* furthermore, *Kluyveromyces marxianus* of yeast, manno-protein atoms are available in glucan, networks, and delivered from the cell mass of yeast utilizing compressed warmth medicines. This bioemulsifier can settle oil-in-water emulsions (O/W).

#### ***Candida tropicalis* yeast**

During the fed-bunch measure, *Candida* yeast species produce an extracellular bioemulsifier. This bioemulsifier is successful in fixing emulsions of numerous sorts of hydrocarbons, particularly fragrant mixtures. The measure of emulsifier delivered and its action increments during maturation by restricting nitrogen (N) source. Removing this bioemulsifier from *Candida tropicalis* cells utilizing heated water shows better outcomes as far as expanding emulsion strength.

#### **Liposan**

Liposan bioemulsifier is a water-dissolvable emulsifier acquired from extricating natural solvents matured by *Candida lipolytica* yeast. Liposan is delivered in the extracellular layer and comprises of 83% carb and 17% protein. The presence of protein parts in the bioemulsifier polymer atom is fundamental for its emulsifying properties.

#### ***Rhodotorula* yeast**

*Rhodotorula* yeast is bioemulsifier is an extracellular emulsifier created by the *Rhodotorula glutinis* yeast. It is defined during took care of bunch aging and glucose usage under restricted nitrogen conditions at 30 °C and pH = 4.

### Phaffia yeast

*Phaffia rhodozyma* is a basidiomycetous pink yeast. It has been known as a characteristic wellspring of astaxanthin and numerous different supplements. Additionally, it is presently being utilized as a fixing in takes care of. It develops on carb, hydrocarbon and a combination of carbohydrate and lipid polymers.

### CONCLUSION

The presented review highlights that Bioemulsifiers consist of high molecular weight polymeric, amphiphilic surface active molecules such as Biodispersan, Liposan, Alsan, Mannoprotein. A large number of these biomolecules are also utilized in the oil, food, pharmaceutical and chemical industries. So, using bioemulsifiers derived from microbial sources are ultimately beneficial and may be a significant alternative for synthesized emulsifiers. Thus, they can be used efficiently in the food and drug industry in acceptable and recommended quantities.

### REFERENCES

- [1] Hasenhuettl GL, Hartel RW, editors. Food emulsifiers and their applications. New York: Springer; 2008 Apr 1.
- [2] Krog N. Functions of emulsifiers in food systems. Journal of the American Oil Chemist's Society. 1977 Mar; 54(3): 124-31.
- [3] Weyland M, Hartel RW. Emulsifiers in confectionery. In Food emulsifiers and their applications 2008 (pp. 285-305). Springer, New York, NY.
- [4] Lauridsen JB. Food emulsifiers: Surface activity, edibility, manufacture, composition, and application. Journal of the American Oil Chemists' Society. 1976 Jun; 53(6Part2): 400-7.
- [5] Shepherd R, Rockey J, Sutherland IW, Roller S. Novel bioemulsifiers from microorganisms for use in foods. Journal of Biotechnology. 1995 Jun 21; 40(3): 207-17.
- [6] Rosenberg E, Ron EZ. High-and low-molecular-mass microbial surfactants. Applied microbiology and biotechnology. 1999 Aug; 52(2): 154-62.
- [7] Rosenberg E, Rubinovitz C, Gottlieb A, Rosenhak S, Ron EZ. Production of biodispersan by *Acinetobacter calcoaceticus* A2. Applied and Environmental Microbiology. 1988 Feb; 54(2): 317-22.
- [8] Satpute SK, Banpurkar AG, Dhakephalkar PK, Banat IM, Chopade BA. Methods for investigating biosurfactants and bioemulsifiers: a review. Critical reviews in biotechnology. 2010 Jun 1; 30(2): 127-44.
- [9] Alizadeh-Sani M, Hamishehkar H, Khezerlou A, Azizi-Lalabadi M, Azadi Y, Nattagh-Eshtivani E, Fasihi M,

- Ghavami A, Aynehchi A, Ehsani A. Bioemulsifiers derived from microorganisms: Applications in the drug and food industry. *Advanced pharmaceutical bulletin*. 2018 Jun; 8(2): 191.
- [10] Atre C, Bhandari T, Kothawade M, Mujumdar S. Isolation, characterization and screening of bioemulsifier producing micro-organisms from soil sample (Kaas Pathar, Satara, India) and its application. *International Journal of current microbiology and Applied Science*. Special. 2015: 65-81.
- [11] Satpute SK, Banat IM, Dhakephalkar PK, Banpurkar AG, Chopade BA. Biosurfactants, bioemulsifiers and exopolysaccharides from marine microorganisms. *Biotechnology advances*. 2010 Jul 1; 28(4): 436-50.
- [12] Amaral PF, Da Silva JM, Lehocky BM, Barros-Timmons AM, Coelho MA, Marrucho IM, Coutinho JA. Production and characterization of a bioemulsifier from *Yarrowia lipolytica*. *Process Biochemistry*. 2006 Aug 1; 41(8): 1894-8.
- [13] Shepherd R, Rockey J, Sutherland IW, Roller S. Novel bioemulsifiers from microorganisms for use in foods. *Journal of Biotechnology*. 1995 Jun 21; 40(3): 207-17.
- [14] Zajic JE, Panchal CJ, Westlake D. Bioemulsifiers. *CRC critical reviews in microbiology*. 1976 Jan 1; 5(1): 39-66.
- [15] Cirigliano MC, Carman GM. Isolation of a bioemulsifier from *Candida lipolytica*. *Applied and environmental microbiology*. 1984 Oct; 48(4): 747-50.
- [16] Calvo C, Manzanera M, Silva-Castro GA, Uad I, González-López J. Application of bioemulsifiers in soil oil bioremediation processes. Future prospects. *Science of the total environment*. 2009 Jun 1; 407(12): 3634-40.